



VSM XELERION

Grain type	Aluminium oxide
Bonding	Resin bonded
Colour	Brown
Backing material	F-Cotton
Flexibility	Very flexible
Production width	650 mm

Materials Weights of the second seco

Particularly high flexibility, a flawless, uniform, and reproducible scratch pattern, and sustained high stock removal: This is what the XELERION KK670F series delivers. Due to the open structure and the very flexible F-backing, the KK670F adapts perfectly to any workpiece shape. This makes it particularly suitable for backstand grinding of small, contoured workpieces (e.g., surgical instruments, implants, or fittings).

Grit sizes:1)

												Ρ		Ρ		Ρ		Ρ			Ρ			Р
24	30	36	40	50	60	80	100	120	150	180	220	240	280		360	400	500		800	1000	1200	1500	2000	2500
												(A80)		(A65)		(A45)		(A30)			(A16)			(A6)

Benefits

- Homogeneous, flawless finish with sustained high stock removal
- Ideal adaptability to the workpiece geometry thanks to the very flexible cotton backing
- Increased productivity by skipping common grit size steps
- Reduced build-up of heat helps prevent discoloration and deformation
- Comfortable grinding thanks to the low force required and reduced noise, odor, and dust

Wear pattern of the grain



t=0

Grinding time

The XELERION dots consist of several layers of many sharp abrasive grains, which ensure a high surface quality as well as consistently high stock removal. At low contact pressure, the dots degrade in a controlled and even manner, exposing sharp abrasive grains. This degradation behavior ensures consistently sharp grinding and continuously high stock removal – right down to the fabric backing.

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¹⁾ P = Categorised according to the FEPA standard. Further grit sizes upon request. Subject to technical changes.

1 - 5